

Initializing the Memory through the Service Mode

Sometimes it is necessary to initialize the embroidery machine's memory by putting it into the Service Mode. Initializing through the Service Mode not only clears out all job numbers but also any functions. The machine is reset with the factory settings.

Steps to follow:

1. Turn the embroidery machine off.
2. Locate and remove the switch cover on the right side of the control panel. There will be two banks of DIP switches - DSW1 and DSW2.
3. In the DSW1 bank, turn the #1 DIP switch to the right in the ON position.
4. Turn the embroidery machine ON, and push the SET button three times.
5. When the control panel reads PANEL TEST, (1) Memory Initial, etc., turn the machine off.
6. Turn the #1 DIP switch in the DSW1 bank back to the OFF position.
7. Turn the embroidery machine ON again.
8. This will completely initialize the embroidery machine back to factory settings. If any previous adjustments have been made through the FUNCTION menu, such as jump length, trim length etc., they will need to be re-entered.

