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Quick Reference Guide “Basic Key Operations”

	Disk operation: Load your design from USB or USB Floppy.			Speed Controls	
	Design Operation: Select design/ delete design.		 Trim key	 Manual Operation: Design trace	 Exit/ Escape
	Parameter Operation: Color change, design direction and rotation angle.		 Preparation Mode Embroidery Mode: (For high and low speed idling, refer to your manual.)		
	← Clear data Enter key→		 Embroidery Confirmation Modes: Auto Color Change/Auto Start: In this mode, the machine will change and start the next color automatically.		
	Main Shaft Stop Position: When the light is OFF, the main shaft is NOT in position of (100). To set position, manually adjust the dial located on the RIGHT side of the machine back to 100. Quick TIP: Pressing the  key will also RESTORE the position back.			 Auto Color Change/Manual Start: This mode will change the color automatically and the operator manually starts the design each time.  Manual Color Change/Manual Start: In this mode, the operator will manually change the colors and manually start the machine again.	
The following keys <u>do not</u> have an everyday function. Please refer to your Manual.			Load to Embroidery in 6 STEPS. 1. Load Design – Select “  ” 2. Option 5 / Select Design. 3. Orientation (P) “Use Arrows to Flip the Rotation.” 4. Work Order (Option 9) Select Colors. 5. In Preparation Mode, select “  ” Option 5 “Frame Range” and trace Design. 6. Last Step – Set the Embroidery Mode “  ”		
					

<p><u>Origin Back: Return to Start Point.</u></p> <p> In preparation mode</p> <p> select “Origin Back” and press</p> <p> Machine “returns to start point” automatically.</p>	<p><u>Set Frame Origin:</u> Follow these steps to set the Frame Origin for the Frame Restore function to work.</p> <p>From the MAIN MENU</p> <p>In preparation mode .</p> <p>Select the Assistant Function .</p> <p>Select Set Frame Origin, Option 5</p> <p>Then Enter .</p> <p>The following Screen will be displayed.</p> <div style="background-color: yellow; padding: 5px; border: 1px solid black;"> <p>Set Frame Origin: YES</p> <p>! Note: Frame Move</p> </div> <p>Use UP/DOWN arrows to select YES/NO and press .</p> <p>One “Set Frame Origin” is set; OPTION 2 “Frame Restore” is lit up.</p> <p>Follow these next steps to set the “Frame Restore.”</p> <p><u>Frame Restore:</u> What to do when accidental power outage takes place.</p> <p><u>NOTE:</u> Embroidery can continue if the frame/hoop has not been moved.</p> <p>From the MAIN MENU</p> <p>Select the Assistant Function .</p> <p>Select Frame Restore, Option 2</p> <p>Then Enter .</p> <p>The “Frame” will move first to the Origin Point and then to the Position where it was when the power shut off.</p>
<p><u>Delete Designs from Memory:</u> Eternal memory can hold up to 99 designs. When this is FULL, you can remove one by one or ALL at the same time with the following steps.</p> <p><u>Delete One Design:</u></p> <p>In preparation mode .</p> <p>Press , then select Delete Design, Option 4 .</p> <p>The following Screen will be displayed.</p> <div style="background-color: yellow; padding: 5px; border: 1px solid black;"> <p>Del Des. No.: ____</p> <p>!  Choose Design</p> </div> <ol style="list-style-type: none"> 1. Enter design number, and then press . Or 2. Press Enter in this screen with out a number for the design directory. <p>Once design is selected, press the .</p> <p><u>Delete ALL Designs:</u></p> <p>In preparation mode .</p> <p>Press , then select Delete Design, Option 8 .</p> <p>The following Screen will be displayed.</p> <div style="background-color: yellow; padding: 5px; border: 1px solid black;"> <p>Clear All Design Yes</p> </div> <p>Chose Yes/No with UP/DOWN Arrows, and then .</p> <p>Yes: Design memory has been deleted.</p>	<p style="text-align: center;"><u>Machine Maintenance and Support</u></p> <div style="text-align: center;">  </div> <p style="text-align: center;">800-872-1555</p>
<p><u>Trace Design:</u> With directional ARROWS, set the Start Point.</p> <ul style="list-style-type: none"> ◆ Main Menu/Preparation Mode  ◆ Press the  key, then Frame Range #5. ◆ Follow the Prompts on the Screen. 	